Pat. App. Not known - US phase of PCT/EP99/06257 Atty's 21753 The blade defined in claim 8 wherein at least the 10. cutting edge has a hardness of 800 HV to 1300 HV without impairing 2 ductility. 3 64 The blade defined in claim 10 wherein the hardness 1 is between 900 HV and 1200 HV. 2 6/ 72 The blade defined in claim 8 wherein at least the 1 cutting edge is formed of a heat-treated steel, a high-speed steel, . 2 or a tool steel. The blade defined in claim (13 /wherein the entire **1**01 2 2 2 blade body is formed of a heat-treated steel, a high-speed steel,

The blade defined in claim 8 wherein the foreign ions are of nitrogen, carbon, molybdenum, tungsten, and or titanium.

or a tool steel.

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Control 15. The blade defined in claim 15 wherein the portion of foreign ions that are molybdenum or tungsten ions is smaller than the portion that is titanium ions.

112 linky clay An apparatus for longitudinally cutting a moving material web, in particular a paper or cardboard web or a plastic or metal foil with one or more pairs of circular blades each